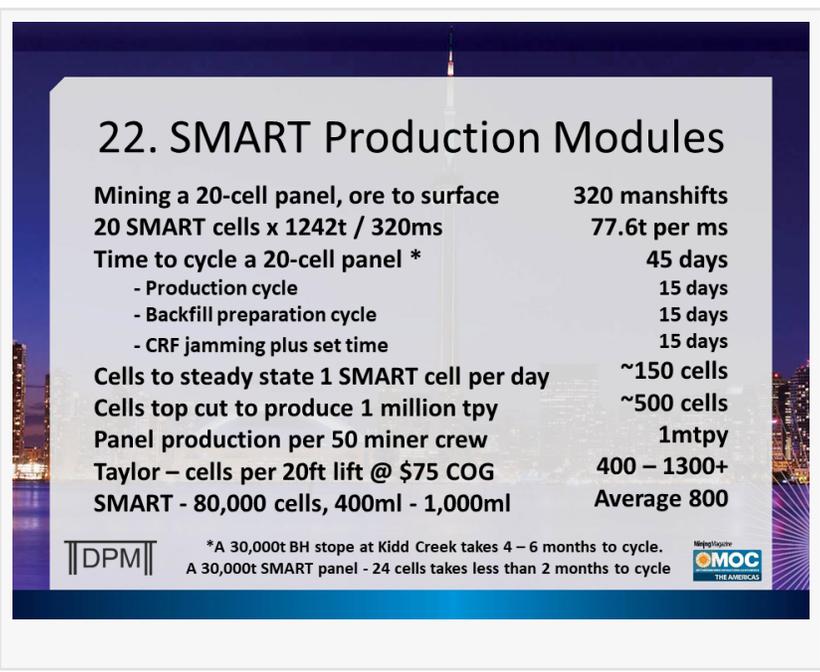


DPM Mining Inc. Announces the Base Case after tax NPV results of a SMART triple ramp redesign of the Taylor project

SMART panel mining via trolley trucks increases the Taylor after tax NPV@8% from \$1.27B to \$1.76b vs the AZM 2018 PEA, shaft, blasthole, paste fill, base case.

TORONTO, ONTARIO, CANADA,
November 15, 2021 /
EINPresswire.com/ -- DPM #9 AZM
Trade Off Study

DPM announces a SMART analysis of the South32 Taylor project using data from the AZM Technical Report AMC Update, Jan 16th, 2018, plus other reports posted on Sedar. South32 has had no input to the SMART economic analysis. This study was 100% funded by DPM Mining Inc to highlight the economic advantages the US patent based, SMART mining platform that reduces dilution to ~0%, increases productivity 200% to 300% while creating safe, shop like working conditions underground. SMART generates



22. SMART Production Modules	
Mining a 20-cell panel, ore to surface	320 manshifts
20 SMART cells x 1242t / 320ms	77.6t per ms
Time to cycle a 20-cell panel *	45 days
- Production cycle	15 days
- Backfill preparation cycle	15 days
- CRF jamming plus set time	15 days
Cells to steady state 1 SMART cell per day	~150 cells
Cells top cut to produce 1 million tpy	~500 cells
Panel production per 50 miner crew	1mtpy
Taylor – cells per 20ft lift @ \$75 COG	400 – 1300+
SMART - 80,000 cells, 400ml - 1,000ml	Average 800

* A 30,000t BH stope at Kidd Creek takes 4 – 6 months to cycle.
A 30,000t SMART panel - 24 cells takes less than 2 months to cycle

MineLogic MOC THE AMERICAS

many other new ESG solutions, see DPM #10 EIN press release.



Taylor blasthole stoping costs would have to drop \$20.00t from US\$33.35t to \$13.35t to match the SMART NPV of \$1.76 due to SMART recovering 5% more ore with 10% less dilution over a 20 year period.”

Charles Gryba, Mining Engineer, Inventor quotes

The AZM PEA indicated that at a COG of \$75t, Taylor had 100m tons of sulphide mineralization between the 400ml and 1,000ml. AMC evaluated a range of mining methods and selected sublevel blasthole stoping (SLOS) with paste fill which typically has 10% to 15% dilution and recoveries 85% to 90% of the ore from steep dipping orebodies. To select stopes AMC reduced the kriged resource grade by 5%, and assumed 95% ore recovery of the designed stope tonnage. The PEA modelled 65% of the resource, resulting in a mill rate of 10,000tpd with a 20 year mine life. DPM

redesigned the Taylor mine plan to optimize the mining productivity of SMART 15m wide panels using pit run oxidized waste rock as CRF aggregate. See DPM EIN press releases #1 to #8 for SMART technical details.

A SMART triple ramp system, using 10 battery assist 65t trolley trucks, was designed to access 20 levels above the 1000ml. Top cutting each 30m level includes confirmation drilling 5 lower lifts or ~4,000 SMART cells, while installing the the grid of SMART posts plus the continuous concrete floor-roof. Top cutting also creates a SMART spreadsheet of 400 to 1300 cells per 6m lift. SMART mining recovery is plus 90% as top cutting can extend SMART panels to the ore limits. Typical PEA blasthole stopes have a 2 cell x 4 cell footprint thus the 65% ore recovery is a reasonable estimate for mining a flat dipping orebody using 18m to 30m high stopes. See Image 21, green and red cells are \$50 and \$75 COG respectively.

The SMART trolley ramp system was designed with 20 interchanges. SMART would top cut the 5 highest grade levels using up to 4 secondary production ramps to optimize SMART panel productivity. Mining 1 SMART cell per day requires cycling 5 SMART panels (~150 cells) to attain 100% utilization of mine equipment and labor. At \$75 NSR COG, Taylor hosts 16,000 top cut cells and 64,000 standard SMART cells. Car parkade type internal ramps allows several 6m lifts to be mined in parallel. Mining 8 SMART cells or 10,000tpd requires top cutting about 1,200 SMART cells. Doubling Taylor mine-mill production rate to 16 SMART cells per day requires hiring 3 additional SMART mining crews plus 10, 65t trucks. See Image 22 for a table summarizing SMART Production Planning Modules.

Mining companies select the combination of the lowest cost mine design and mining method that exceeds the corporate IRR rate plus maximizes the NPV of the orebody. AMC estimated that the Taylor Preproduction Capex including the mill at \$500m plus \$500m of Sustaining Capital. The PEA production cost of \$48.08t was modelled based on a stoping cost of \$33.35t, milling at

23. SMART Taylor Base Case

AZM SMART Taylor Base Case

	Unit	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	Total	
Mine production																										
Total metal, mineralized cost	tonnes	0	0	299.2	598.5	897.7	1197.0	1496.3	1795.6	2094.8	2394.1	2693.4	2992.7	3292.0	3591.3	3890.6	4189.9	4489.2	4788.5	5087.8	5387.1	5686.4	5985.7	6285.0	6584.3	
Revenue per Ton (PEA-15%)	US\$	0	0	449.956	899.912	1349.868	1799.824	2249.780	2699.736	3149.692	3599.648	4049.604	4499.560	4949.516	5399.472	5849.428	6299.384	6749.340	7199.296	7649.252	8099.208	8549.164	8999.120	9449.076	9899.032	10348.988
Total revenue	US\$ '000	0	0	134,737	269,474	404,211	538,948	673,685	808,422	943,159	1,077,896	1,212,633	1,347,370	1,482,107	1,616,844	1,751,581	1,886,318	2,021,055	2,155,792	2,290,529	2,425,266	2,560,003	2,694,740	2,829,477	2,964,214	
Operating costs	US\$ '000																									
Mining (PEA) 21% (36.3%)				4,962	9,924	14,886	19,848	24,810	29,772	34,734	39,696	44,658	49,620	54,582	59,544	64,506	69,468	74,430	79,392	84,354	89,316	94,278	99,240	104,202	109,164	
Processing and tailings storage				17,320	34,640	51,960	69,280	86,600	103,920	121,240	138,560	155,880	173,200	190,520	207,840	225,160	242,480	259,800	277,120	294,440	311,760	329,080	346,400	363,720	381,040	
General & Administration				1,916	3,832	5,748	7,664	9,580	11,496	13,412	15,328	17,244	19,160	21,076	22,992	24,908	26,824	28,740	30,656	32,572	34,488	36,404	38,320	40,236	42,152	
Smelter costs				10,680	21,360	32,040	42,720	53,400	64,080	74,760	85,440	96,120	106,800	117,480	128,160	138,840	149,520	160,200	170,880	181,560	192,240	202,920	213,600	224,280	234,960	
Recovery				2,476	4,952	7,428	9,904	12,380	14,856	17,332	19,808	22,284	24,760	27,236	29,712	32,188	34,664	37,140	39,616	42,092	44,568	47,044	49,520	51,996	54,472	
Mine development				0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Other costs				0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Service tax				3,318	6,636	9,954	13,272	16,590	19,908	23,226	26,544	29,862	33,180	36,498	39,816	43,134	46,452	49,770	53,088	56,406	59,724	63,042	66,360	69,678	72,996	
Senior debt				0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Reclamation & closure				0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Total operating cost	US\$ '000			4,962	9,924	14,886	19,848	24,810	29,772	34,734	39,696	44,658	49,620	54,582	59,544	64,506	69,468	74,430	79,392	84,354	89,316	94,278	99,240	104,202	109,164	
Capital costs	US\$ '000			150,807	142,734	138,679	134,624	130,569	126,514	122,459	118,404	114,349	110,294	106,239	102,184	98,129	94,074	90,019	85,964	81,909	77,854	73,799	69,744	65,689	61,634	57,579
Total capital cost	US\$ '000			150,807	142,734	138,679	134,624	130,569	126,514	122,459	118,404	114,349	110,294	106,239	102,184	98,129	94,074	90,019	85,964	81,909	77,854	73,799	69,744	65,689	61,634	
Undiscounted cash flows (pre-tax)	US\$ '000			-135,857	-142,734	-138,679	-134,624	-130,569	-126,514	-122,459	-118,404	-114,349	-110,294	-106,239	-102,184	-98,129	-94,074	-90,019	-85,964	-81,909	-77,854	-73,799	-69,744	-65,689	-61,634	
Income tax	US\$ '000			0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Undiscounted cash flows (post-tax)	US\$ '000			-135,857	-142,734	-138,679	-134,624	-130,569	-126,514	-122,459	-118,404	-114,349	-110,294	-106,239	-102,184	-98,129	-94,074	-90,019	-85,964	-81,909	-77,854	-73,799	-69,744	-65,689	-61,634	
NPV @	8%			0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
IRR	60%			0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	

DPM | AZM HG Base Case; PEA page 182, Jan 16th, 2018, on Sedar | MOC THE AMERICAS

24. SMART – Sensitivity Study

AZM PEA HG Base Case	ROI – After TAX	NPV@8%
- HG option, 15% Zn COG, BH \$35.35t	42%	\$1.27b
- BH mining costs reduced to \$15.35t*	49%	\$1.76b
SMART Base Case	ROI – After Tax	NPV@8%
- SMART -10% dil. +5% rec. \$27.85t**	50%	\$1.76b
- SMART -10% dil. 0% rec. \$35.35t	48%	\$1.57b
- SMART -10% dil. -10% cost \$31.80t	55%	\$2.00b

* Blasthole mining costs @\$15.35t matches the SMART Base Case NPV.

** SMART mines the same HG areas as BH with 10% less dilution & 5% higher stope recovery = \$7.50t cost reduction

DPM | BH and SMART have similar Capex, mine mill costs & schedules. | MOC THE AMERICAS

\$10.73t plus \$2.00t G&A. HG ore from the 3140 – 3260 levels was mined early generating a 42% IRR and an after tax NPV@8% of US\$1.27b dollars. See page 214 of the 2017 PEA Technical Report, Hermosa Project posted on Sedar.

The PEA spreadsheet was rebuilt to calculate the NPV of the SMART financial benefits of top down mining of 15m wide panels. Assuming the same PEA ramp advance rate of 140m per month, the SMART triple ramp would access the Taylor sulphide ore which starts 400m below surface in 18 months. High grade, +20% Zn equivalent ore near the 600ml would be accessed in 30 months, matching the PEA preproduction schedule. See Image 23 for the SMART rebuilt BASE Case spreadsheet, entering 0% dilution matches the PEA NPV of \$1.27b.

The Capex of the SMART ramp system including 10 trolley trucks is estimated at \$203 vs \$198.3 for the shaft complex which becomes redundant. SMART budgeted 4 secondary production ramps to match the blasthole HG mining schedule for the 5 highest grade levels. SMART's Capex would duplicate the PEA, \$.5b Preproduction and \$.5b Sustaining Capital. SMART direct mining and CRF costs from 50ft wide panels to surface is estimated at \$25.25t. Reviewing other PEA line items indicates that SMART indirect costs would be less than \$10.00t. Assume both mining methods cost a total of \$48.08t, when \$33.35t mining, \$10.73t milling and \$2.00t G&A are included. For the purposes of the trade-off study all SMART tele remote equipment was manned.

Two undisputable advantages of the SMART technology is that ore dilution at ~0% is a minimum of 10% less than blasthole. Secondly, SMART recovers 100% of stoped ore not 95% which at a NSR value of \$150t, translates to \$7.50t of lost revenue. This in effect reduces SMART mining costs from \$35.35 to \$27.85t as per the NPV spreadsheet. The SMART Base Case increased royalties and smelter charges 10% to reflect higher grade mill feed.. See Image 24 for a SMART sensitivity table.

Three takeaways of the SMART Base Case assuming a financial gain due a 5% higher recovery of broken ore and 10% less dilution are:

1. The SMART Base Case generates a 50% IRR and an after tax NPV@8% of US\$1.76 billion.
2. To match the SMART NPV of \$1.76b, blasthole mining costs would have to total \$15t, a \$20t reduction.
3. Taylor production is scalable to 16 SMART cells or 20,000tpd for less then \$1b Capex, thus doubling the Taylor after tax NPV@8% to ~\$3.52b.

A minimum of 15 DPM EIN press releases will be issued to explain SMART mining to the ESG, financial and mining communities.

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This press release can be viewed online at: <https://www.einpresswire.com/article/547617319>

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